## Matte BOPP Film

One side corona treated, medium slip.


## Opp MatteFilm B <br> $B D$

* Important Considerations

It is recommended to store this material at conditions not exceeding $86^{\circ} \mathrm{F}$, a shadow and with a relative humidity of $60 \%$
There might be a deterioration of certain physical properties by adverse storage
conditions. It is therefore advisable to keep an adequate inventory turn-over of this material.

## Description

Opp MatteFilm B is one side matte finish, two side heat sealable and one side corona treated film. Its non-migratory additive package delivers high wettability and medium slip properties. The corona treated side is located on the outside face of the reel.

## Main Characteristics

- Free of migratory additives
- Medium slip level for excellent stackability
- Highly wettable treated outside
- Two side heat sealable
- Excellent flatness and dimensional stability


## Applications

This product is designed as an outer web in laminations which demand a balance of high packaging processability and excellent stackability, requirements found in applications such as pasta package automatic stacking. Additionally this film provides excellent wettability commonly needed in very demanding solvent or waterborne printing and laminating applications. Its seal properties allow it to be used in multiple VFFS or HFFS packaging machinery, in fin and/or lap seals. It meets FDA regulations for direct food contact.

Standard
Dimensions*

Typical Values of Physical Properties*

| OppFilm Code | Thickness ( $\mu \mathrm{m}$ ) | Unit Weight ( $\mathrm{g} / \mathrm{m}^{2}$ ) | Width (mm) | Core Size | 570 mm Ф Outside Diam. |  | 760 mm Ф Outside Diam. |  | Treated <br> Face |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Length (m) | Weight | Length (m) | Weight |  |
|  |  |  |  |  | Length (m) | (kglcm) | Length (m) | (kg/cm) |  |
| B D 17 | 17.5 | 15.8 | $\begin{aligned} & 400 \text { to } \\ & 2,000 \end{aligned}$ | $3^{\prime \prime}$ \& 6 " | 12,700 | 1.89 | 23,450 | 3.77 | Outside |
| B D 20 | 20.0 | 18.1 |  |  | 11,100 |  | 20,550 |  |  |


| Property |  | Unit | Testing Method | Thickn | Microns |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Property |  | Unit | Testing Method | 17.5 | 20 |
| Haze |  | \% | ASTM D1003 |  |  |
| Gloss @ 45 |  | \% | ASTM D2457 |  |  |
| Coefficient of Friction - Kinetic | NT/NT |  | ASTM D1894 |  |  |
| Tensile | MD | $\mathrm{N} / \mathrm{mm}^{2}$ |  |  |  |
| T | TD | N/mm |  |  |  |
| Elongation at Break | MD | \% | ASTM ${ }^{\text {D }}$ |  |  |
| Elongation | TD | \% | ASTM |  |  |
|  | MD |  |  |  |  |
| cant Modulu | TD | N/mm |  |  |  |
| Surface Tension |  | dyne/cm | ASTM D2578 |  |  |
|  | NT/NT | C |  |  |  |
| Seal Initiation | T/T | C | ASTM F88 ASTM |  |  |
| eal Strength @ $135^{\circ} \mathrm{C}$ | NT/NT | $\mathrm{N} / 25 \mathrm{~mm}$ | (a) $40 \mathrm{psi}, 1 \mathrm{~s}$ |  |  |
| @ 135 | T/T | $\mathrm{N} / 25 \mathrm{~mm}$ |  |  |  |
| Water Vapor T. R. @ $38{ }^{\circ} \mathrm{C}, 90 \%$ |  | $\mathrm{g} /\left(\mathrm{m}^{2}\right.$. day $)$ | ASTM F1249 | 8.5 | 7.2 |
| Oxygen T. R. @ $23{ }^{\circ} \mathrm{C}, 0 \% \mathrm{R} . \mathrm{H}$. |  | $\mathrm{cm}^{3} /\left(\mathrm{m}^{2}\right.$. day $)$ | ASTM D3985 | 2,900 | 2,400 |

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$B$ D

